# Frequently Asked Questions

#### **Q** What size pipe will an MDID fitting fit?

A Hansen Easy Fit ID Compression Fitting will fit 15 – 40mm Low Density Pipe and 15 – 50mm High Density Pipe. By changing the conversion kit inside fitting to a metric conversion kit the fitting will also fit 20mm - 63mm Medium Density Pipe.

#### Q Where can a Hansen Easy Fit ID Compression Fittings be installed?

A Hansen Easy Fit ID Compression Fittings can be installed above and below the ground as long as they are supported.

#### Q Can I use Hansen Easy Fit Fittings under driveways, paths and foundations?

A Hansen does not recommend the use of any Hansen Easy Fit Fittings under any driveways, paths, or foundations.

#### Q How tight should I tighten my Easy Fit ID **Compression fittings?**

A Up to 25mm just tighten hand tight and all sizes above use a spanner to tighten another 1/2 to 1 turns past hand tight. Remember you already have a seal once the pipe is past the Seal, all the Nut is doing is compressing the Grip Ring onto the pipe to hold the pipe in place.by limited lifetime warranty.



# Standards & Approvals

SWRAS Hansen *Easy Fit* Compression Fittings are approved by the Water Research Council in the UK which is the highest recognised water testing organisation in the world.

HANSEN PRODUCTS (NZ) LIMITED HANSEN PRODUCTS (NZ) LIMITED PO Box 809 • Whangarei • New Zealand **P:** +64 9 430 4140 **F:** +64 9 430 4141 E: info@hansenproducts.com W: www.hansenproducts.com

Available From:

```
Best Installed Value
```

**Polyethylene Pipe Specs** 

### Low Density Polyethylene Pipe

STANDARD NZS 7601:1978 (New Zealand) Polyethylene Pipe (Type 3) For Cold Water Services										
Nominal Bore	Inside Diameter		Outside Diameter		Wall Thickness		Working Pressure			
	Min	Max	Min	Max	Min	Max	Pressure			
mm	mm	mm	mm	mm	mm	mm	MPa	psi		
	11.7	12.7	16.9	17.3	2.3	2.6	0.90	130.50		
20	17.9	19.2	24.9	25.4	3.1	3.5	0.80	116.00		
25	24.2	25.6	31.2	31.8	3.1	3.5	0.65	94.25		
32	30.5	31.9	37.5	38.1	3.1	3.5	0.50	72.50		
40	36.8	38.3	43.8	44.5	3.1	3.5	0.45	65.25		
50	49.5	51.0	56.5	57.2	3.1	3.5	0.35	50.75		

This pipe fits Hansen Easy Fit Poly Fittings size 15mm - 50mm and Hansen Easy Fit ID Compression Fittings size 15mm - 40mm.

### High Density Polyethylene Pipe

-	-	-	-		-					
STANDARD NZS 7602:1977 (New Zealand) Polyethylene Pipe (Type 5) For Cold Water Services										
Class C										
Nominal Inside Diameter			Outside Diameter		Wall Thickness		Working			
Bore	Min	Max	Min	Max	Min	Max	Pressure			
mm	mm	mm	mm	mm	mm	mm	MPa	psi		
15	13.5	14.3	16.9	17.3	1.5	1.7	0.9	130.5		
	20.3	21.2	24.9	25.4	2.1	2.3	0.9	130.5		
25	25.2	26.4	31.2	31.8	2.7	3.0	0.9	130.5		
32	30.5	31.6	37.5	38.0	3.2	3.5	0.9	130.5		
40	35.6	37.1	43.8	44.5	3.7	4.1	0.9	130.5		
50	48.8	50.6	60.0	60.8	5.1	5.6	0.9	130.5		
This pipe fits Hapson Fact Fit ID Compression Fittings size 15mm F0mm										

This pipe fits Hansen Easy Fit ID Compression Fittings size 15mm - 50mm.

STANDARD NZS 7602:1977 (New Zealand) Polyethylene Pipe (Type 5) For Cold Water Services										
Class D										
Nominal	Inside Diameter		Outside Diameter		Wall Thickness		Working Pressure			
Bore	Min	Max	Min	Max	Min	Max	Pres	sure		
mm	mm	mm	mm	mm	mm	mm	MPa	psi		
15	12.7	13.5	16.9	17.3	1.9	2.1	1.2	174.0		
	18.7	19.8	24.9	25.4	2.8	3.1	1.2	174.0		
25	23.6	24.8	31.2	31.8	3.5	3.8	1.2	174.0		
32	28.5	29.8	37.5	38.0	4.1	4.5	1.2	174.0		
40	33.2	34.9	43.8	44.5	4.8	5.3	1.2	174.0		
50	45.6	47.6	60.0	60.8	6.6	7.2	1.2	174.0		

This pipe fits Hansen Easy Fit ID Compression Fittings size 15mm - 50mm.

### Medium Density Polyethylene Pipe

			(1) -	D D L					
STANDARD NZS 4130:2009 (New Zealand) Polyethylene Pipe Type PN12.5-PE80									
Nominal Outside		Outside neter		all mess	Working				
Diameter	Min	Max	Min Max		Pressure				
mm	mm	mm	mm	mm	MPa	psi			
16	16.0	16.3	1.6	1.9	1.25	1813			
20	20.0	20.3	1.9	2.2	1.25	181.3			
25	25.0	25.3	2.3	2.7	1.25	181.3			
32	32.0	32.3	2.9	3.3	1.25	181.3			
40	40.0	40.4	3.7	4.2	1.25	181.3			
50	50.0	50.5	4.6	5.2	1.25	181.3			
63	63.0	63.6	5.8	6.5	1.25	181.3			
75	75.0	75.7	6.8	7.6	1.25	181.3			
90	90.0	90.9	8.2	9.2	1.25	181.3			
110	110.0	111.0	10.0	11.1	1.25	181.3			

This pipe fits Hansen Easy Fit Compression Fittings size 16mm - 110mm and Hansen Easy Fit ID Compression Fittings 15mm - 50mm when a MD Conversion Kit is used.

# The Reliable and World Proven Pipe Connection



**EASY GRIP NUTS** Make fast work for tightening fitting onto

#### MADE FROM HIGH QUALITY DURABLE MATERIALS

Manufactured in NZ using UV stabilised high quality virgin polypropylene giving weather, termite, fungi and bacterial resistance

## **EASY TO INSTALL**

Reliable leak proof seals are the hallmark of any Hansen fitting and that's no exception when it comes to the Easy Fit ID Compression range. The simple steps make installation a breeze.

> . Cut the pipe with pipe cutters, knife or saw. Ensure a square cut of pipe ends. Clean burrs from pipe ends. Keep the pipe end clean and as free of scratches and imperfections as possible

**WRAS** 

APPROVED

Hansen Easy Fit

are approved for

use with potable (drinkable) water

Compression Fittings

2. Undo the Nut to the last thread. do not remove Nut from the

Ring until it meets resistance at the Seal. Give the pipe a firm push past the Seal all stop point.

Firmly hand tighten the Nut. Use a pair of Poly Grips for a further half turn past hand tight for final tightening on 32mm fittings and greater.

fitting through the Nut, Orange Grip Ring & Thrust the way until it hits the final

3. Insert the pipe into the



The hydraulic seal is created when the pipe passes the Seal. Tightening the nut is to achieve pull out resistance of the pipe.

16mm to 110mm MDPE (When an MD Conversion Kit is used

Hansen Easy Fit ID Compression Fittings are designed for High Density pipe (AS/NZS 7602:1977 Type 5 class C & D) and Low Density Polyethylene Pipe AS/NZS 7601:1978 Type 3 pipe). Hansen Easy Fit ID Compression Fittings will fit Medium Density Pipe (AS/NZS 4130:2009) when a MD Conversion

HANSEN Easy Fit ID Compression Fittings

# Best Installed Value

In the late 1970's Bert Hansen developed a range of easy to use "cold fit pipe fittings" that revolutionised the way farmers joined Polyethylene pipe.

Adding to the Easy Fitrange of pipe fittings, Hansen introduces the new Easy Fit ID Compression Fittings range. The Easy Fit LD Compression fitting range has been designed specifically for joining standard NZS 7601:1978 Type 3 pipe (LDPE) and NZS 7602:1977 Type 5 class C & D pipe (HDPE). Building on 60 years' experience in the manufacturing of pipe fittings and valves, the sleek, precision, compact design uses only the very best materials to withstand the harshest weather conditions.

Hansen Products knows the importance that pipe fittings play in the performance and control of fluid delivery, flow and pressure within a pipe system. This has seen Hansen Products build a reputation for providing high performance, easy to use, innovative, simple products that provide our customers with "Best Installed Value". All Hansen products carry our Limited Lifetime Warranty\*

\*For more information on our warranty please visit www.hansenproducts.com/legal.htm

## **High Quality Compression Fittings**

Manufactured in NZ using Best **Quality Materials to withstand** NZ's harsh weather conditions

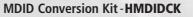
**Dependable High** Quality Threaded



# **MDID Coupling Fittings**



# **MDID Conversion Kits**



Size mm: 20mm 25mm 32mm 50mm

Size mm: 15mm 40mm

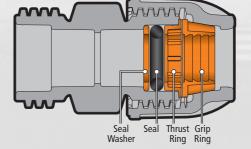
Metric Conversion Kits also available from 20mm - 63mm



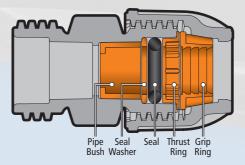
# **MDID Compresssion Fitting Conversion Kit parts per size guide**



MDID 20mm, 25mm, 32mm & 50mm **Kits Installed** 



MDID 15mm & 40mm Kits Installed

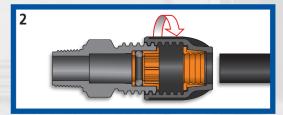


## **Easy Fit ID Compression Fittings Quick & Easy Installation**

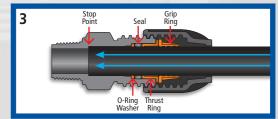
Reliable leak proof seals are the hallmark of any Hansen fitting and that's no exception when it comes to the Easy Fit ID Compression range, the simple steps make installation a breeze.



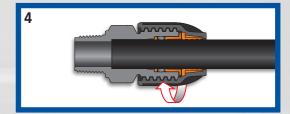
1. Cut the pipe with pipe cutters, knife or saw. Ensure a square cut of pipe ends. Clean burrs from pipe ends. Keep the pipe end clean and as free of scratches and imperfections as possible



2. Undo the Nut to the last thread, do not remove Nut from the Body.



3. Insert the pipe into the fitting through the Nut, Orange Grip Ring & Thrust Ring until it meets resistance at the Seal. Give the pipe a firm push past the Seal all the way until it hits the final stop point.



4. Firmly hand tighten the Nut. Use a pair of Poly Grips for a further half turn past hand tight for final tightening on 32mm fittings and greater.

The hydraulic seal is created when the pipe passes the Seal. Tightening the Nut is to achieve pull out resistance of the pipe.